



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4840-041
Job Sheet 197330



Part No: D4840-041

Part Name: Upper Cutter Assembly

Part Weight: 0 lbs

Job Created: 7/4/19

Due Date: 10/18/19

Type: SOLD

Note: DWG REV A IPP REV:A 13.04.29 NEW ISSUE DD VERF:JLM

Ship Via:

Job Qty: 3 pcs

Status: Scheduled

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium



Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs	10/18/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

JUL 24 2019

120	Small Fab - 2 - B4B	3 pcs	10/18/19	0.00 3.77	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					QC 5 - 10	
130	QC 5	3 pcs	10/18/19	0.00 0.00	QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					Packaging 3 - 1 - B4B	
140	Packaging 3-1 - Stock - B4B	3 pcs	10/18/19	0.00 0.00	Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

JUL 31 2019

AUG 01 2019
DAS
40
9-89

DAS
28
9-89

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				150 QC 21 - SA	3 pcs
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21

~~21~~ AUG 07 2019

DAS
21
AUG 07 2019

Part Op 110 - Pick Kit
Descriptions: 120 - Small Fab - Assemble as per dwg and apply loctite 598 on all faying surfaces. A/R LOCTITE 598: 5173363
130 - QC5- Inspect part completeness to step on W/O 12/20
140 - Identify as per dwg & Stock Location: _____
150 - Identify as per dwg & Stock Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4823-1	Upper Cutter Deflector	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5168062
D4824-1	Upper Cutter Mount	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177893
D4838-1	Upper Cutter Body, LH	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5168991
D4838-2	Upper Cutter Body, RH	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169454
D4839-1	Blade	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5199813
MS21042L08	Nut	42 Ea (14 ea)	110-Packaging 1 - Pick Kit	5193121
MS27039-08-19	Screw	42 Ea (14 ea)	110-Packaging 1 - Pick Kit	5193128
NAS1149FN832P	Washer (AN960-8)	84 Ea (28 ea)	110-Packaging 1 - Pick Kit	5167594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4823-1	3	4	0
	D4824-1	3	6	0
	D4838-1	3	6	0
	D4838-2	3	4	0
	D4839-1	6	19	0
	MS21042L08	42	755	0
	MS27039-08-19	42	525	0
	NAS1149FN832P	84	1,988	0

Part Specifications

Specifications could not be found.

Plex 7/24/19 10:12 AM dart.boucher.sylvie